

IN THE SPECIFICATION:

Page 1, after the title, insert the following topic headings:

BACKGROUND OF THE INVENTION

FIELD OF THE INVENTION

Page 1, between lines 5 and 6, insert the following topic heading.

THE PRIOR ART

Page 3, before line 1, insert the following topic heading.

SUMMARY OF THE INVENTION

Page 8, lines 3 and 4, replace the paragraph with the following amended paragraph.

In the following the present invention will be described in more detail with reference to the embodiments shown in the drawings, ~~where,~~

BRIEF DESCRIPTION OF THE DRAWINGS

Page 8, lines 10 to 12, replace the drawing description with the following amended drawing description.

Fig. 6 and Fig. 7 show a sectional view of a pulling device for plastic profiles according to the invention in different operational states; and

Page 8, between lines 13 and 14, insert the following topic heading.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

Page 8, lines 18 to 24, replace the paragraph with the following amended paragraph.

Fig. 2 shows that the calibrator table 2 carries two independently moveable mounting stations 2.1 and 2.2, each holding a separate calibrator tool group 3.1 and 3.2. The calibrator tool groups 3.1, 3.2 comprise dry calibrators 13.1, 13.2, upstream calibrating tanks 23.1, 23.2, and downstream calibrating tanks 33.1, 33.2. The mounting stations 2.1, 2.2 may be moved, each independently of the other, in longitudinal direction, by means as indicated by the double arrow 8, as well as in transversal direction, by means indicated by the double arrow 9.